

Date: Tuesday, 08/07/2008 12:35:28 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D412-698-023
 Job Number : 40364
 Estimate Number : 10804
 P.O. Number :
 This Issue : 08/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 00015
 Written By : W
 Checked & Approved By : W
 Comment :

Part Number : D412698023
 Drawing Number : ECN1207
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 15/07/2008 Qty: 7 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:

D412-698-023 B 39530 (7x)

REMOBVE FROM EACH KIT:

1 X D3594-041.B 38163 (7x)

RETURN TO STOCK (adjust accpac)

ADD TO EACH KIT TO REPLACE D3594-041

1 X D3594-5 B 40363

1 X MS21073L5 B 108583 7 each

2 x MS20426AD4-4 B 1021 (14x)

8/7/11

50

(7x)

2.0 D412698023 Automatic Door Opener, LH/RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)
 Automatic Door Opener, LH/RH

3.0 D35945 Door Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)
 Door Doubler

B 40363

50

8/7/11

Date: Tuesday, 08/07/2008 12:35:28 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-698-023

Job Number: 40364

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s) M18535 #
nut plate

SD

5.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)
Rivet

m 1021

SD

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08-07-11 (5)

PAPER work changed: Labels

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP
USING NEW B/N
CHG.002

JUN 08.2.11

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/11

Job Completion



mf 08-07-11

52.17 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	(1)	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	(1)	MS21073L5	ANCHOR NUT
	(2)	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

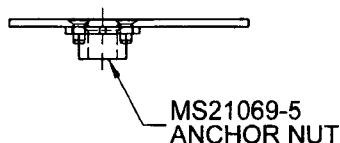
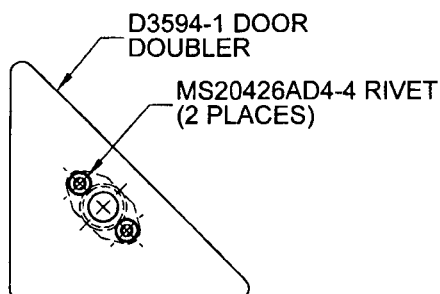
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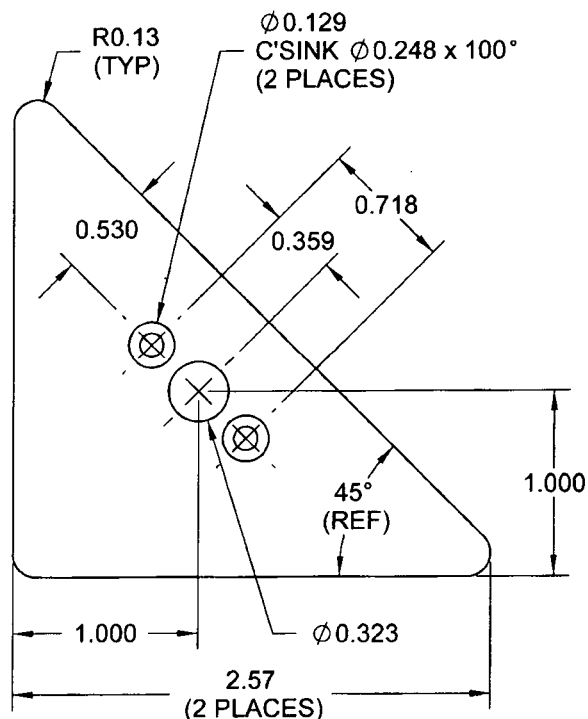
DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 14	APPROVED 14	DRAWING NO. D3594	REV. A SHEET 1 OF 3
DATE 07.04.13	TITLE DOUBLER		SCALE 1:1
REV A	DATE 07.04.13	DESCRIPTION NEW ISSUE	

RELEASED
07.07.11
Per [signature]



D3594-041 DOOR DOUBLER ASSEMBLY
SCALE 1:2

QTY -041	P/N	DESCRIPTION
X	D3594-041	DOOR DOUBLER ASSEMBLY
1	D3594-1	DOOR DOUBLER
1	MS21069-5	ANCHOR NUT
2	MS20426AD4-4	RIVET



D3594-1 DOOR DOUBLER

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK, PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3594-041" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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Date : Thursday, 03/07/2008 3:17:14 PM

User : Linda Lacelle

ESTIMATING - DETAIL QUOTATION

Estimate No. :	12943	Date Entered :	12/07/2007
Customer :	CU-DAR001 Dart Helicopters Services	SLS Person :	
R.F.Q. Number :	CHG 002	Target Date :	1 /
Part Number :	D412698023	Accepted :	12/07/2007
Drawing Name :	AUTOMATIC DOOR OPENER KIT	Last Job No. :	39530
Project # :	N/A	Class :	DAFABM
Drawing # :	IIN D412-698 REV		
Quantities :	Each	1	0
Scrap Allowed :		0.00	0.00
Material :			
Comment :	Est Rev:A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by:		

#	DESCRIPTION	TYPE	DETAIL : Cost Per Unit * Units (Sub-Com., Inv. Item, Ext OP.)	OR Setup (hrs)/Total Run(hrs) (Int. OP.)
TOTAL COST \$				
1/0.00 0/0.00 0/0.00 0/0.00				
1	917 DC	Int. OP.	S: 0.00h/R: 0.00h \$0.00	
Comment DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-698-023 CHG002				
2	711 PACKAGING 1	Int. OP.	S: 0.00h/R: 0.00h \$0.00	
Comment PACKAGING RESOURCE #1 Pick Packing Kit				
3	D355211 ✓	Inv. Item	\$0.00*1.00 \$0.00	
Comment CARBON STEEL GAS SPRING Batch:				
4	D35945 - del?	Inv. Item	\$0.00*1.00 \$0.00	
Comment Door Doubler batch:				
5	D3594043 ✓	Inv. Item	\$0.00*1.00 \$0.00	
Comment Floor doubler ass'y LH Batch:				
6	D3594044 ✓	Inv. Item	\$0.00*1.00 \$0.00	
Comment Floor doubler ass'y RH Batch:				
7	D36221 ✓	Inv. Item	\$0.00*2.00 \$0.00	
Comment BALL STUD Batch:				
8	MS21073L5	Inv. Item	\$0.00*1.00 \$0.00	
Comment nut plate batch:				

REFERENCE ONLY

Date : Thursday, 03/07/2008 3:17:14 PM

User : Linda Lacelle

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12943

Part Number : D412698023

#	DESCRIPTION	TYPE	DETAIL Cost Per Unit * Units (Sub-Com.,Inv. Item,Ext OP.)		OR Setup (hrs)/Total Run(hrs) (Int.OP.)	
			TOTAL COST \$			
			1/0.00	0/0.00	0/0.00	0/0.00
9	MS20426AD44	Inv. Item	\$0.01*2.00			
			\$0.02			
	Comment Rivet batch:_____					
10	AN960JD516L	Inv. Item	\$0.06*2.00			
			\$0.12			
	Comment Washer Batch:_____					
11	922 QC4	Int. OP.	S: 0.00h/R: 0.00h			
			\$0.00			
	Comment INSPECT 100% KITS FOR COMPLETENESS					
12	711 PACKAGING 1	Int. OP.	S: 0.00h/R: 0.00h			
			\$0.00			
	Comment PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-023 Location:_____ PPP Rev:_____					
13	1012 QC21	Int. OP.	S: 0.00h/R: 0.00h			
			\$0.00			
	Comment FINAL INSPECTION/W/O RELEASE					

Date : Thursday, 03/07/2008 3:17:14 PM

User : Linda Lacelle

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12943

Part Number : D412698023

Total Time	0.00			
Sub Components	\$0.00			
Material Cost	\$0.14			
Setup Cost	\$0.00			
Run Cost	\$0.00			
Scrap Run Cost	\$0.00			
Sub-Contract Cost	\$0.00			
Total Cost	\$0.14			
Cost Per Unit	\$0.14			
Markup Material	67.00%			
Markup Shop/OP.	67.00%			
Markup Subcontract	67.00%			
Currency Exchange USD	1.2000			
Quoted /Unit	\$0.23			
Final Each	\$0.19			
Final Quoted	\$0.19			
Gross Profit	40.12%			
Sent Via : On : / / By : To :				
Written by _____ Approved by _____ Delivery _____ Date _____				

Date: Thursday, 03/07/2008 3:19:09 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: AUTOMATIC DOOR OPENER KIT
Job Number	: 39530		
Estimate Number	: 12943		
P.O. Number	:	Part Number	: D412698023
This Issue	: 03/07/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: IIN D412-698 REV D
First Issue	: 28/05/2008	Project Number	: N/A
Previous Run	: 38107	Drawing Revision	: D
		Material	:
Written By	:	Due Date	: 30/05/2008
Checked & Approved By	:	Qty:	10
Comment	: Est Rev:A New Issue 07-07-12 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D355211	Gas Spring
-----	---------	------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: _____

4.0	D3594041	Door Doubler Assembly
-----	----------	-----------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Door doubler ass'y

Batch: _____

5.0	D3594043	Floor Doubler Assembly, LH
-----	----------	----------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Floor doubler ass'y LH

Batch: _____

Date: Thursday, 03/07/2008 3:19:09 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 39530

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Floor doubler ass'y RH
Batch: _____

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)
BALL STUD
Batch: _____

8.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)
Washer
Batch: _____

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-698-023
Location: _____
PPP Rev: _____

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Thursday, 03/07/2008 3:21:12 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DOOR DOUBLER
Job Number :	38163		
Estimate Number :	12680		
P.O. Number :		Part Number :	D3594041
This Issue :	03/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3594 REV A
First Issue :	26/03/2008	Project Number :	N/A
Previous Run :	33874	Drawing Revision :	A
		Material :	
Written By :		Due Date :	04/04/2008
Checked & Approved By :		Qty:	10
Comment :	Est Rev :A New Issue 07-01-22 EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0578 sf(s)/Unit Total : 0.5775 sf(s)
 6061-T6 .080 Sheet
 Batch: _____

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3594
 Dwg Rev: _____
 Prog Rev: _____

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 C'SINK AS [PER dwg d3594]

REFERENCE ONLY

Date: Thursday, 03/07/2008 3:21:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR DOUBLER

Job Number: 38163

Part Number: D3594041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

MS210695

Anchor nuts



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Anchor nuts

Batch: _____

10.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet

Batch: _____

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install Nut Plate as per Dwg D3594

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Date: Thursday, 03/07/2008 3:21:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR DOUBLER

Job Number: 38163

Part Number: D3594041

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



L Lacelle

From: David Shepherd [dshepherd@dartaero.com]
Sent: July 5, 2008 2:07 AM
To: 'Alan Stocker'; 'Mike Petsche'
Cc: 'L Lacelle'
Subject: RE: D3594-041

In my opinion, we should leave the D3594-041 in stock as replacement parts.
For D412-698-023 kits in progress and in the future, we should switch to the new -5 bracket and go up a CHG number immediately.
These parts are relatively inexpensive, so I don't think it is a big deal to switch over immediately.
The -041 do not work on Vertical Reference Doors.

David

From: Alan Stocker [mailto:astocker@dartaero.com]
Sent: Friday, July 04, 2008 10:55 AM
To: 'David Shepherd'; 'Mike Petsche'
Cc: 'L Lacelle'
Subject: D3594-041

Good afternoon,

As part of the rework of the door mods we deleted the D3594-041 sub assy and replaced it with a new -5 doubler and a new nutplate and rivets to be supplied loose this was an Eagle driven changed. Linda has told me we have 15 in stock she would like to know if we can deplete the stock of the existing as providing no parts are sent to Eagle?

Thanks,

Alan Stocker
Mechanical Designer

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
CANADA K6A 1K7

Phone: 613 632 5200 x 241
FAX : 1 613 632 5246

astocker@dartaero.com

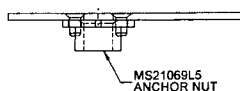
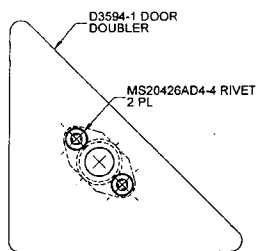
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Checked by AVG.
Version: 7.5.524 / Virus Database: 270.4.5/1535 - Release Date: 7/4/2008 5:03 PM

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Checked by AVG.
Version: 7.5.524 / Virus Database: 270.4.5/1535 - Release Date: 7/4/2008 5:03 PM

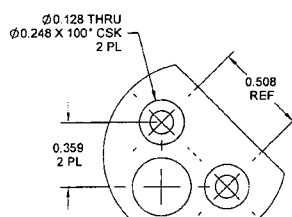
07/07/2008

REFERENCE ONLY

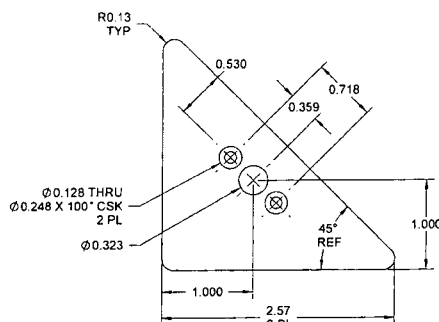
QTY. -041	PART NUMBER	DESCRIPTION
X	D3594-041	DOOR DOUBLER ASSEMBLY
1	D3594-1	DOOR DOUBLER
1	MS21069L5	ANCHOR NUT
2	MS20426AD4-4	RIVET, CSK



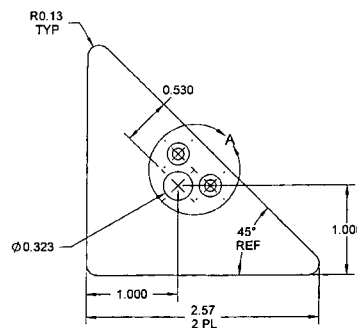
4 D3594-041 DOOR DOUBLER ASSEMBLY



DETAIL A
SCALE 2X



D3594-1 DOOR DOUBLER



5 D3594-5 DOOR DOUBLER

NOTES:

- 1) MATERIAL: -1 & -5
6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK,
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3594-041" USING FINE POINT PERMANENT INK MARKER
- 5) IDENTIFY WITH DART P/N "D3594-5" USING FINE POINT PERMANENT INK MARKER
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) WEIGHT -041: 0.04 lbs
-5: 0.03 lbs

RELEASED
08-05-14

DESIGN	MB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3594	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
DATE	08.05.14	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.06.24	Job No.: 00220	ADR Yes/No: Yes	ADR Date: 08.06.22	ECN #: 1207
Product No.: D412-698	Created By: <i>AS</i>	Approved By: <i>AS</i>	General Manager Approval:	
Product Name: Door Modification Kit		Checked By: <i>AS</i>		

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>/</i>
Production Engineering Coord	Y	JLM/DD	<i>/EC</i>
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	D STOW	
Marketing	Y	SW	
<i>Prod Doc. Control</i>	<i>Y</i>	<i>JLD</i>	

Reason for Change:

Documents Affected:
 IIN-D412-698 REV. E, ICA-D412-698 REV. 5, D3137 REV. F, D3202 REV. C
 D3594 REV B, D3674 REV. A, D3675 REV. A, D3779 REV. A.

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		08.06.26 <i>AS</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.06.26 <i>AS</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.06.26 <i>AS</i>
4	Update Grey Project Binder	Y	KJ		08.06.26 <i>AS</i>
5	Move Electronic Files	Y	KJ		08.06.26 <i>AS</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. J</i>	Y	<i>AS</i>	<i>AS</i>	<i>AS</i> 08.06.26
8	Create/Update Change Record Form	Y	KJ		
9	Create/Update PPP's	Y	KJ		
10	Update Controlled PDF Files	Y	KJ		08.06.26 <i>AS</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ		08.06.26 <i>AS</i>
15	Update Access (ARC) Database	Y	KJ		08.06.26 <i>AS</i>
16	Update/Verify ARC	Y	KJ		08.06.26 <i>AS</i>
17	Update Paperwork Kits in Production	Y	<i>JLD</i>	<i>See Below</i>	
18	Update Qpulse/Laminated Dwgs	Y	KJ	<i>AVR D3137</i>	
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
23	Update FAI Sheets	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
24	Create/Update CNC Programs	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
25	Create/Update Tooling	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	<i>Y</i>	<i>LL</i>		
28	Update Paperwork Kits in Stock	<i>Y</i>	<i>JLD</i>	<i>See Below & notes on sheet 2</i>	
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
 SEE ATTACHED.
D412-698-023 (9 IN STOCK, 0 IN PROD)

ADDENDUM TO ECN 1207

2) NEW IIN & ICA

8) CHANGE NUMBERS ARE:	D412-698-023	002
	D412-698-031	001
	D412-698-032	001
	D412-698-033	001
	D412-698-035	001

ALL OTHER KITS REMAIN UNCHANGED

9) SEE 8

14) SEE 8 A/R

15) SEE 8

16) SEE 15

17) UPDATE ONLY FOR D412-698-023. REWORK KITS IN STOCK I.A.W CHG 002. (D3594-041 IS NOW OBSOLETE TO BE REPLACED BY D3594-5 NUT-PLATE TO BE SUPPLIED LOOSE)

27) REWORK D412-698-023 I.A.W CHANGE 002 AND IIN-D412-698 REV E. KITS IN STOCK PER CHG 002. (D3594-041 IS NOW OBSOLETE TO BE REPLACED BY D3594-5 NUT-PLATE TO BE SUPPLIED LOOSE)

28) SEE 17

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.06.24	Job No.: 00220	ADR Yes/No: Yes	ADR Date: 08.06.24
Product No.: D412-698	Created By: <i>AS</i>	Approved By: <i>AS</i>	ECN #: 1207
Product Name: Door Modification Kit		Checked By: <i>AS</i>	General Manager Approval:

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL		Customer Technical Support	Y	D STOW	
Production Engineering Coord	Y	JLM/DD	<i>/EL</i>	Marketing	Y	SW	
Director Quality Assurance				<i>Prod Doc. Control</i>	<i>Y</i>	<i>JLD</i>	<i>/</i>
Customer Order Processing							

Reason for Change:

Documents Affected:
 IIN-D412-698 REV. E, ICA-D412-698 REV. 5, D3137 REV. F, D3202 REV. C
 D3594 REV B, D3674 REV. A, D3675 REV. A, D3779 REV. A.

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		08.06.26 <i>AS</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.06.26 <i>AS</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.06.26 <i>AS</i>
4	Update Grey Project Binder	Y	KJ		08.06.26 <i>AS</i>
5	Move Electronic Files	Y	KJ		08.06.26 <i>AS</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. J</i>	Y	<i>AS</i>	<i>AS</i>	<i>AS</i> 08.06.26
8	Create/Update Change Record Form	Y	KJ		
9	Create/Update PPP's	Y	KJ		
10	Update Controlled PDF Files	Y	KJ		08.06.26 <i>AS</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List				
13	Update Product Development Summary				
14	Update Accpac Database				08.06.26 <i>AS</i>
15	Update Access (ARC) Database				08.06.26 <i>AS</i>
16	Update/Verify ARC				08.06.26 <i>AS</i>
17	Update Paperwork Kits in Production				
18	Update Qpulse/Laminated Dwgs				
19	Update Product Compatability Matrix				
20	Create Eurocopter Form (FEE)				
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
23	Update FAI Sheets	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
24	Create/Update CNC Programs	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
25	Create/Update Tooling	Y	JLM/DD	<i>/EL AS REQUIRED</i>	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	<i>Y</i>	<i>LL</i>		
28	Update Paperwork Kits in Stock	<i>Y</i>	<i>JLD</i>	<i>See Below 9. notes on sheet 2</i>	
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
 SEE ATTACHED.
 D412-698-023 (9 IN STOCK, 0 IN PROD)

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28) SEE 17